

- [A]** "Main Clamp Screw" (M3 x 16mm button head screw)
- [B]** Thread "Main Clamp Screw" **[A]** into this threaded portion **[B]** of the clamp only
- [C]** "Counter Screw" (M3 x 4mm set screw)
- [D]** Thread "Counter Screw" **[C]** into this portion of **[D]** the clamp only to "close" the hole
- [E]** Mounting holes for cooling fan

When assembled correctly, the Main Clamp Screw **[A]** will push against the "Counter Screw" **[C]** which in turn will cause the motor clamp to tighten.

***** Do not thread the Main Clamp Screw [A] into both [B] and [D]! *****

CLAMP TIGHTNESS: Do not overtighten the Main Clamp Screw; you only want it tight enough so that the clamp does not freely rotate around the motor can.

